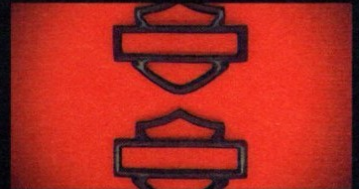




ARTABYSS
DESIGN STUDIO



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Forming Your Emblem:

These items have been pre-formed to help assist with the application onto curved surfaces. However, depending on the desired placement, additional forming may be necessary. If so, this can easily be done using a **heat gun, or blow dryer**. Heat up the back of the emblem until pliable, being careful not to overheat more than necessary. *Be sure your piece is pliable before attempting to bend.* Press on to the tank (or other preferred area), and hold in place with masking tape or painters tape until the emblem has cooled.

The preferred method for application is 100% silicone. Automotive tape works well also. Both may be used in combination to achieve a secure, aesthetic look. With either choice, be sure to follow all application directions.

Tape Application:

1. For the very best results, both surfaces should be washed clean with a mixture of isopropyl alcohol then wiped dry. Make sure it is cleared of any specks of dirt. Stick surfaces together at room temperature when possible.
2. Peel off clear film from the black side of the molding tape and align onto the emblem, taking care to rub out any trapped air bubbles.
3. Position where the emblem will place. Chalk may be used to make reference points for easier alignment. Peel off the red film and firmly press onto the surface. Use painters tape or masking tape to hold in place while tape cures.
4. LET IT REST: Don't rush it. After the tape is properly applied, the tape needs time to bond with the surface. Bond strength increases as the adhesive flows onto the surface. At room temperature after 20 minutes, approximately 50% of ultimate bond strength will be achieved, 90% after 24 hours, and 100% after 72 hours.

Hand painted pieces have been sealed with a topcoat and will stand up to regular, gentle cleansing with soap and water. DO NOT USE HARSH CHEMICALS TO CLEAN.